UNIDRIVE M800 & M810

NEW

Manufacturing Automation drive

Ultimate performance through advanced onboard machine control

FROST & SULLIVAN
2013 BEST PRACTICES AWARD
EUROPEAN ELECTRIC DRIVES FOR MANUFACTURING AUTOMATION PRODUCT LINE STRATEGY AWARD

- Unidrive M100
- Unidrive M200
- Unidrive M300
- Unidrive M400
- Unidrive M600
- Unidrive M700
- **Unidrive M800**

0.75 kW – 2.8 MW Heavy Duty
(1.0 hp – 4,200 hp)
200 V | 400 V | 575 V | 690 V

CONTROL TECHNIQUES

EMERSON
Industrial Automation

The Unidrive M Manufacturing Automation drive family

Unidrive M – The Manufacturing Automation drive family tailored to customer needs

Led by the results of extensive customer-driven market research, we have tailored seven Unidrive M feature-sets to specific application needs identified within Manufacturing Automation.

The Unidrive M800 adds a powerful second onboard micro processor onboard for high performance CODESYS based machine control to the family. The M810 derivative offers additional programming memory and an extra dual port switched Ethernet interface for maximum machine control possibilities.

For more information on the full Unidrive M family, please download the Unidrive M Overview brochure or the 'Discover Unidrive M' App (available on the App Store, Android and online) via www.UnidriveM.com.

CODESYS
Ethernet Onboard
SIL3 PLe
RoHS Compliant

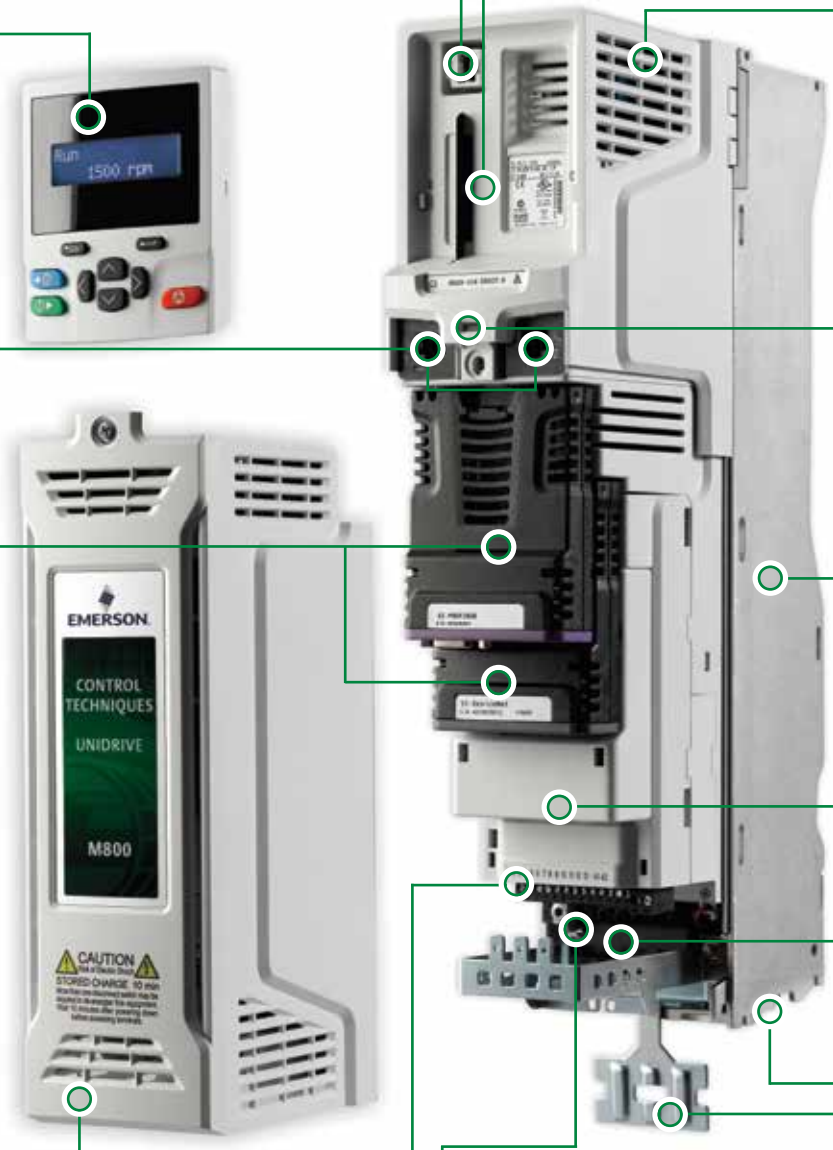
N1652

E171230

Unidrive M800 and M810 features

M800
Embedded advanced machine control using industry standard CODESYS programming environment

M810
Embedded extended advanced machine control using industry standard CODESYS programming environment with simultaneous connectivity to 2 separate Ethernet networks



Easy click-in keypad connection

Slot for Smartcard / SD Card Adaptor for parameter, PLC and motion program storage

Optional range of multi-language LCD keypads available with up to 4 lines of text, for rapid set-up and superior diagnostics

Terminal cover for DC bus, braking terminal and onboard EMC filter*

Power on / Drive status LED

Industry standard dual port Ethernet switch supporting IEEE 1588 V2 synchronization

2 x System Integration (SI) module slots for communications, I/O, additional feedback devices and automation/ motion controllers

Aluminum chassis - allows flexible mounting, with high performance extruded heatsink incorporated

Second industry standard dual port Ethernet switch supporting IEEE 1588 V2 synchronization (M810 only)

User-friendly power connections with removable terminals*

User replaceable fan (can be replaced after installation)

Terminal cover

User-friendly pluggable control connections

Flexible dual port universal encoder supporting Incremental, SinCos, SSI, EnDat, HIPERFACE , BiSS and Resolver encoder types

Robust cable management system providing grounding point for shielded control and power cables

* Features and their locations vary on some drive sizes

Unidrive M800 & M810 AC and Servo drives

Ultimate performance through advanced onboard machine control

M800 and M810 deliver our most powerful advanced onboard machine control, encompassing a 1.5 axis motion controller, real-time drive-to-drive synchronization, high speed digital I/O and integrated safety features, greatly reducing the need for expensive external components.

Comprehensive application programs are intuitively written using Machine Control Studio (based on the industry standard CODESYS environment) to build highly flexible and productive machines quickly.

CODESYS

Unidrive M800 and M810 optimize machine productivity with powerful networked onboard automation and motion control

Features include:

- Standard onboard MCi co-processor based machine controller
- MCi machine controller configured using Machine Control Studio software which uses industry standard IEC 61131-3 programming languages within a CODESYS programming environment
- Additional MCi click-in modules can be added for multi-processing, giving even greater machine control capability
- Access to a comprehensive library of drive and machine control function blocks and applications allows the user to achieve performance without effort

Open Ethernet communications with IEEE 1588 V2 network synchronization

- IEEE 1588 V2 hardware implementation with sub microsecond synchronization accuracy
- Integrated dual port switches for easy connectivity
- Integration with external I/O and control of non-intelligent drives

Maximizes throughput while protecting people and machinery, meeting modern machine safety requirements

Machine safety features enhance machine throughput while protecting people and assets. The M800 offers alternative levels of integrated safety functions to suit various manufacturing needs, reducing external components and machine costs:

- 2 x Safe Torque Off (STO) inputs as standard allow the drive to meet SIL3 (Safety Integrity Level 3) and PLe.
- The SI-Safety module* provides an intelligent programmable solution to meet the IEC 61800-5-2 functional safety standard, covering numerous functions including STO, Safe Stop 1 and 2, Safe Limited Speed and Safe Speed Monitor.

* Future release

Add the extra features you need

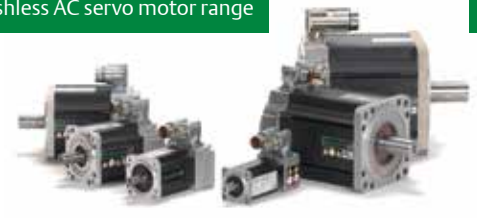
Unidrive M800 and M810 support up to two optional click-in System Integration (SI) modules that allow seamless integration with Manufacturing Automation systems and other vendor supplied equipment. Functions available include communications, additional I/O, feedback devices, enhanced safety features and scalable machine control.

Maximum machine throughput with your choice of motor

Unidrive M maximizes machine throughput with exceptional control performance with virtually any industrial motor type:

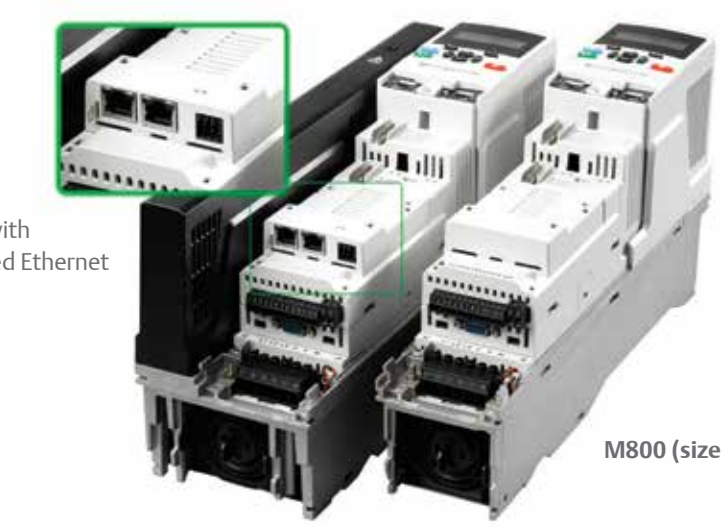
- AC Induction Motors
- Permanent Magnet Motors
- Servo Motors
- Synchronous Reluctance Motors
- Linear Motors

Unimotor hd high dynamic brushless AC servo motor range



Highly efficient permanent magnet motors from Leroy Somer

M810 (size 4 shown)
Powerful onboard motion with additional dual port switched Ethernet and digital I/O



M800 (size 3 shown)

Scalable machine control

M800 - Integrated MCi200 machine controller and Ethernet networking

The M800 offers powerful CODESYS programming and Ethernet communications capability through the drive's integrated network interface. M800 is ideal for standalone motion applications and control of small machines requiring integration with I/O and HMIs, or PLC based systems where separation of PLC and motion functions is desirable.

The M800 can provide motion control in large systems where a PLC performs overall machine control:

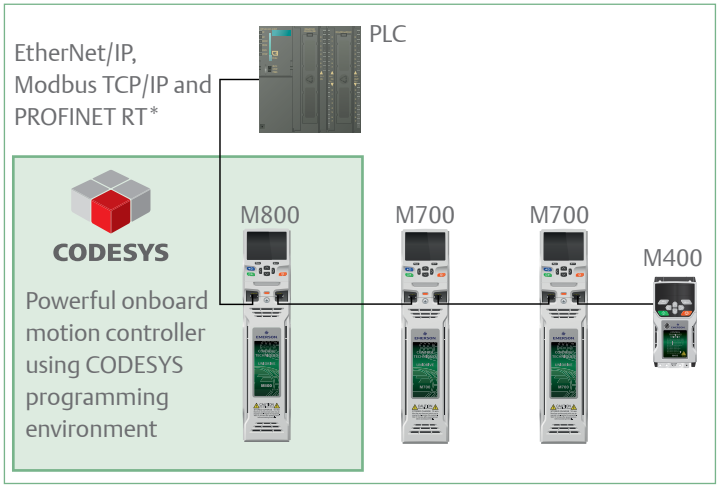
- Simplifies control required in PLC, reducing system costs
- Provides redundancy in the system (can continue to operate when the PLC or network is not available)
- Segregates logic and motion control (e.g. allowing the PLC to control the logic while M800 controls the motion), providing flexible system set-up
- Promotes scalable solutions with more advanced features able to be added to existing set-ups

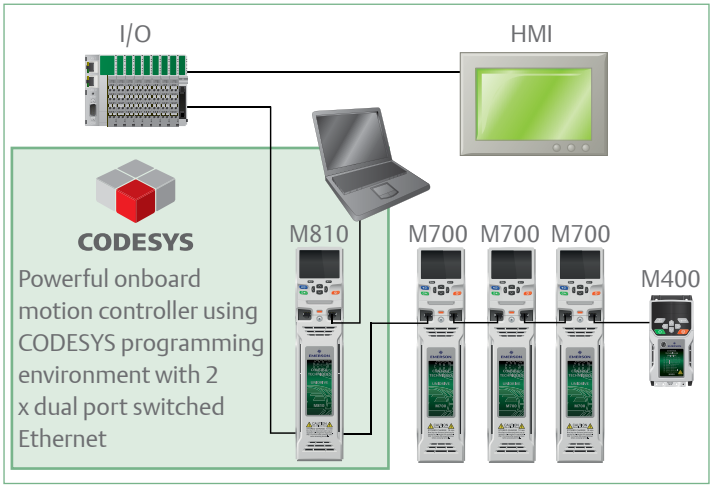
M810 - Integrated MCi210 machine controller offering dual Ethernet networking

M810 offers high performance CODESYS programming capability as in the M800, but with the addition of increased program memory and an extra dual port switched Ethernet interface directly on the CODESYS microprocessor board. The additional Ethernet interface increases the data throughput capability and enables the simultaneous connection to two segregated Ethernet networks.

The M810 acts as a full machine controller and is ideally suited for replacing PLCs and motion controllers in a machine or system.

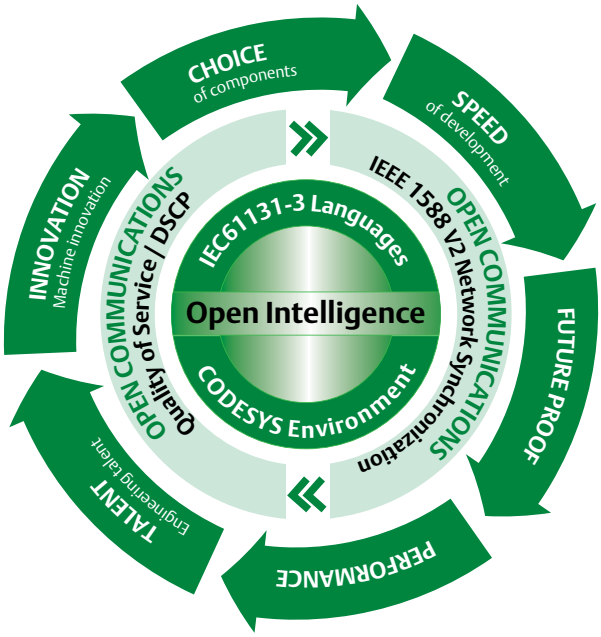
- Reduces overall system costs as there are less hardware and wiring requirements
- Compact solution means panel sizes are minimized
- Allows integration with other parts of the machine
- Greater onboard memory of MCi210 means larger control programs can be run to solve more complex application requirements
- Able to handle large amounts of data from devices on network





* Future availability

Intelligent Machine Architecture – Open technology, exceptional performance



Control Techniques Intelligent Machine Architecture is an open approach to automation, designed to maximize machine throughput. This is achieved through a synchronized high performance network of intelligent control devices, sensors and actuators, linked together through open and globally available, industry standard Ethernet. Open standards provide significant benefits to machine builders and OEMs:

- Choice to select the 'best-in-class' for every machine component
- Familiarity with standards accelerates machine development and innovation
- Broad acceptance of open standards makes it easier to recruit skilled engineering staff with the required expertise

How is Intelligent Machine Architecture different?

- Standard networking hardware - no limits on integration possibilities
- Performance without effort - ease of use is prioritized with high level software tools that are proven to speed up machine development and maximize machine performance
- Increased network efficiency - intelligence is networked and not centralized, removing traffic bottlenecks
- Inclusive networking - support for EtherNet/IP, Modbus TCP/IP and PROFINET RT* allows interaction with the widest range of automation equipment from a global pool of automation providers
- Only leading technologies - Intelligent Machine Architecture is based on feedback from customers and adopts only the leading open standards throughout

IEC 61131-3 motion and automation programming

M800 and M810 offer the choice to integrate machine control functionality within the drive:

- Advanced 1.5 axis Motion Controller, key features include:
  - 250 µs cycle time
  - Motion profile generator
  - Electronic gearbox
  - Interpolated CAM
  - Homing function
  - High speed position freeze

* Future availability

Machine Control Studio software - Powered by CODESYS

Control Techniques Machine Control Studio provides a flexible and intuitive environment for programming Unidrive M's new automation and motion control features. The new software offers programming for:

- Unidrive M800 and M810 with integrated machine control
- Additional high performance MCi200 and MCi210 Machine Control modules
- Ethernet network data configurations

Machine Control Studio is powered by CODESYS, the leading open software for programmable machine control. The programming environment is fully IEC 61131-3 compliant, meaning that it is familiar and therefore fast and easy to use for control engineers around the world.

The following IEC 61131-3 programming languages are supported:

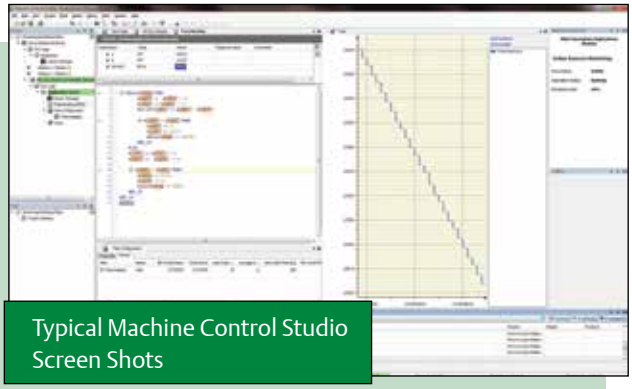
- Structured Text (ST)
- Function Block Diagram (FBD)
- Structured Function Chart (SFC)
- Ladder Diagram (LD)
- Instruction List (IL)

Also supported:

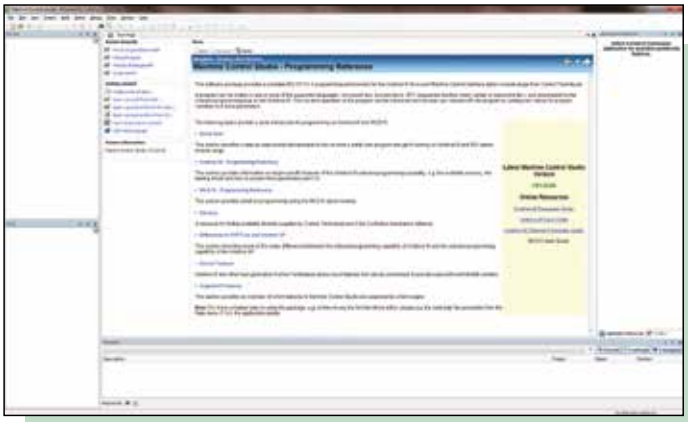
- Continuous Function Chart (CFC)

Intuitive IntelliSense functionality helps to write consistent and robust programming, speeding up software development. Programmers have access to a vibrant open-source community for function blocks. Control Techniques also provides support for customers' own function block libraries, with on-line monitoring of program variables with user defined watch windows and help for on-line change of program, in line with current PLC practice.

Features	M800	M810
Powerful CODESYS processor	✓	✓
Fast access to drive parameters	✓	✓
Tasks	Yes (min 250 µs) Real-time (cyclic) tasks: 1 x Freewheeling, 4 x Clock and 1 x Position task Non- cyclic tasks: 1 x Initial, 4 x Event and 1 x ErrorTask	Yes (min 250 µs) Real-time (cyclic) tasks: 1 x Freewheeling, 4 x Clock and 1 x Position task Non- cyclic tasks: 1 x Initial, 4 x Event and 1 x ErrorTask
Motion functions	✓	✓
Dual switched Ethernet	1 x 2	2 x 2
Maximum memory space for centralized control		✓
High speed I/O		✓



Typical Machine Control Studio Screen Shots



Open, efficient, synchronized Ethernet

Control Techniques Intelligent Machine Architecture uses standard Ethernet to connect the machine controller parts and other devices such as PCs, I/O and HMIs together. Ethernet provides machine builders and manufacturers with real benefits:

- Maximize machine productivity through high performance deterministic Ethernet, suitable for complete Machine Automation and demanding synchronized motion functions.
- Access future developments in IT based industries where billions of nodes are installed, future proofing your investments.
- Access to a massive choice of network monitoring and diagnostics tools.

Through advances in Ethernet technology, standard Ethernet hardware now delivers the highest levels of machine performance in industrial networking. For communication between drives, PCs, I/O and other devices, Unidrive M uses open protocols such as TCP/IP and UDP, delivering exceptional performance:

- Network synchronization of less than 1 µs (typically <200 ns)
- 250µs cycle time for the most demanding motion applications
- Virtually unlimited node count
- Bandwidth protection through a network gateway that manages non-real-time Ethernet messages
- Master/follower and peer-to-peer communications capabilities

Automotive application

Network synchronization

Network synchronization is a common requirement across many industries including industrial automation, entertainment, telecommunications and power generation. This requirement led to the development of the Precision Time Protocol (PTP) standard which provides a mechanism for precisely synchronizing clocks across all PTP capable nodes in an Ethernet network. PTP is defined by the international standard IEEE 1588 V2.

The wide range of applications for PTP has driven demand for chip manufacturers to provide network controllers that economically support this protocol. This has led to a massive and increasing choice of networking products that cost-effectively integrate PTP, including industrial Ethernet switches and I/O. Unidrive M integrates PTP onboard the drive within a dual port Ethernet switch enabling high precision synchronization across the Ethernet network.

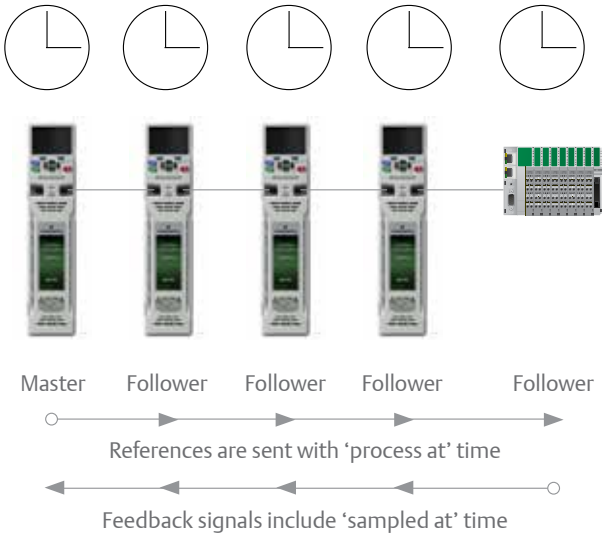
IEEE 1588 V2 clock explanation

IEEE 1588 V2 distributed clocks are used to automatically synchronize the position, speed and current loops across all drives.

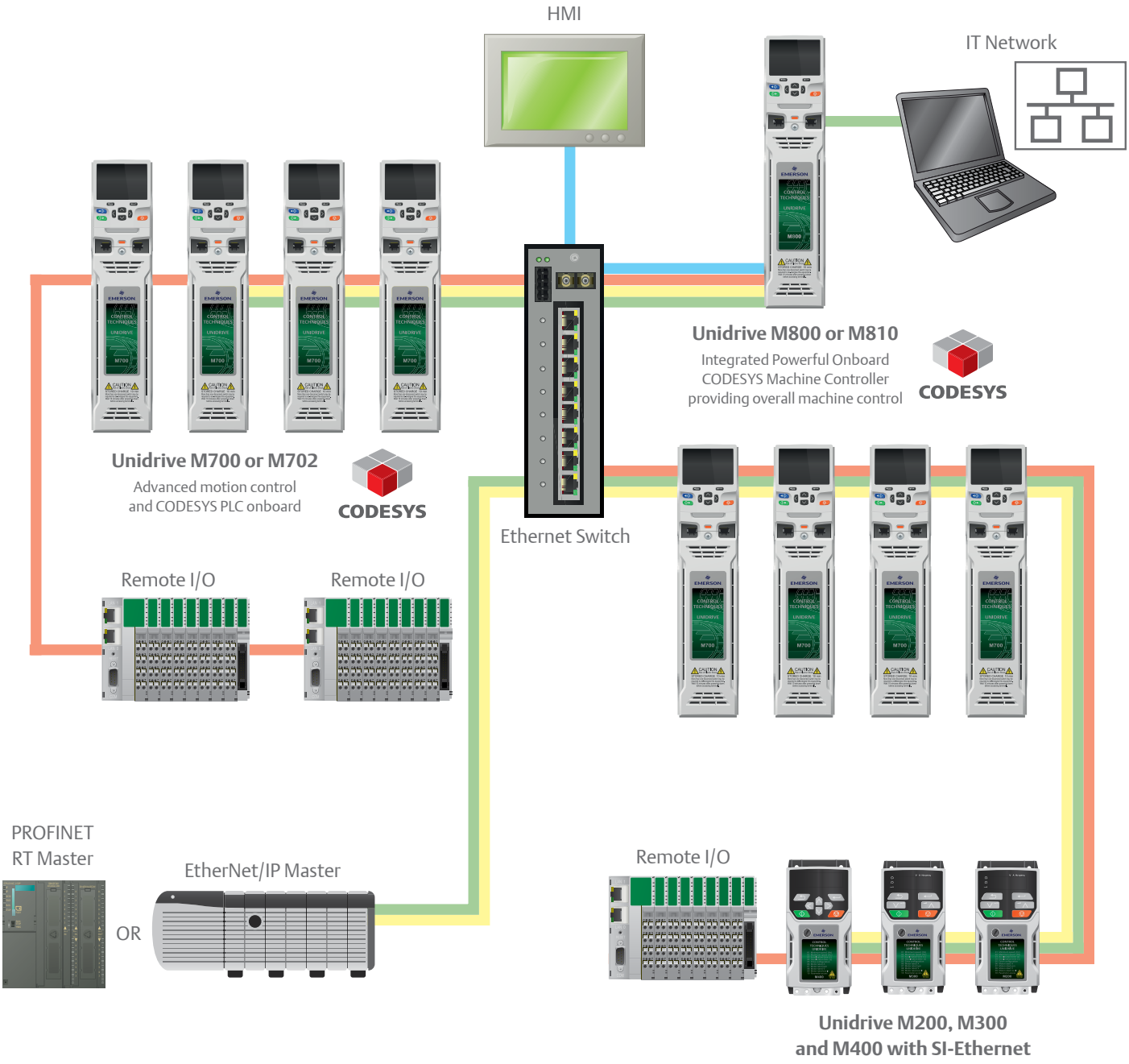
Traffic management

Manage non-critical network traffic through a network gateway

Unidrive M integrates a network gateway feature within the drive's dual port switch. This uses standards called Differentiated Services Code Point (DSCP) and Quality of Service (QoS) to protect network bandwidth by eliminating or delaying non-critical messages from outside the control network.



Unidrive M Flexible Ethernet Communications



Synchronized communications using IEEE 1588 V2 PTP

PROFINET RT* or EtherNet/IP communications

Modbus TCP/IP communications

IT communications - Managed using QoS to ensure network reliability

System Integration (SI) option modules allow additional connectivity with EtherCAT, PROFIBUS, DeviceNet, CANopen and I/O. Plus connectivity to legacy CTNet system

* Future availability

Enhanced Machine Integration

Flexible universal encoder port

Increase flexibility and reduce system costs through simultaneously connecting up to three* high performance encoder channels as standard. As an example, the drive can interface with a feedback encoder, reference encoder and provide a simulated encoder output without the need for additional System Integration modules.

- Two universal encoder input channels
  - Support for standard incremental and SinCos encoders, including those with absolute commutation signals.
  - Support for communications based encoders with up to a 4 Mbaud rate and line compensation for long cable lengths of up to 100 m.
  - Support includes BISS C, EnDat 2.2, HIPERFACE and SSI
  - Resolver support for feedback in harsh environments.
- One simulated encoder output
  - Position reference for CAMs, digital lock and electronic gearbox applications.
  - Implemented through hardware to maximize performance.

*The functionality is dependent upon the encoder types being used

Filling application

Power System Flexibility

Unidrive M's power stage enhances flexibility and energy efficiency

- Easy common DC bus configuration enables braking energy to be recycled within the drive system, reducing energy usage and eliminating external supply components. This economic method also provides a minimum footprint for a multiple drives solution.
- Unidrive M can run with a wide operating DC voltage input, from 24 V up to maximum Volts, providing optimum choice of auxiliary power supply for back-up purposes.
- Low losses, up to 98% efficient.
- Low power standby mode. In some applications, drives can sit idle for significant periods; M800's reduced standby power saves energy.
- M800 and M810 support sensorless (open loop) control of compact high efficiency permanent magnet motors.

Common DC bus configuration enables braking energy to be recycled within the drive system

Control Mode

Open loop vector or V/Hz induction motor control

Open loop Rotor Flux Control for induction motors (RFC-A)

Open loop permanent magnet motor control (RFC-S)

Closed loop Rotor Flux Control for induction motors (RFC-A)

Closed loop permanent magnet motor control (RFC-S)

Active Front End (AFE) power quality converter

Optional Drive Programming and Operator Interface

Unidrive M Connect

KI-Keypad

KI-Keypad RTC

Remote Keypad

Operator Interface

Smartcard

SD Card using SD Card Adaptor

KI-485 Adaptor

Centralized PLC /Motion Control

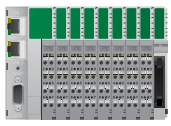
Motion Controller

PLC

Industrial Computer

Optional Input/Output

Remote I/O



SI-I/O

4 x Digital I/O
3 x Analog input (default) / Digital input
1 x Analog output (default) / Digital input
2 x Relay

Standard

3 x Digital input
3 x Digital output
1 x Relay output
2 x STO

Applications with PLC and Motion Functionality

Standard

M800
Advanced machine control using industry standard CODESYS programming environment

M810
Extended advanced machine control using industry standard CODESYS programming environment with simultaneous connectivity to 2 separate Ethernet networks

MCi200
Additional machine control option

MCi210
Additional machine control option with dual Ethernet ports

Communications

Standard

M800 - Ethernet (IEEE 1588 V2), PROFINET RT*, Modbus TCP/IP, EtherNet/IP, TCP/IP, UDP

M810 - 2 x Ethernet (IEEE 1588 V2), PROFINET RT*, Modbus TCP/IP, EtherNet/IP, TCP/IP, UDP

SI-EtherCAT

SI-PROFIBUS

SI-Ethernet

SI-DeviceNet

SI-CANopen

SI-PROFINET

Feedback

Standard

2 x universal encoder input channels
Support includes BISS C, EnDat 2.2, HIPERFACE and SSI

1 x simulated encoder output

SI-Encoder

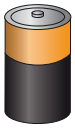
SI-Universal Encoder

Safety

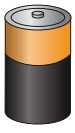
SI-Safety*

DC back-up power supply

24 - 1067 Vdc power



24 Vdc control



*Future availability.

Test rig application

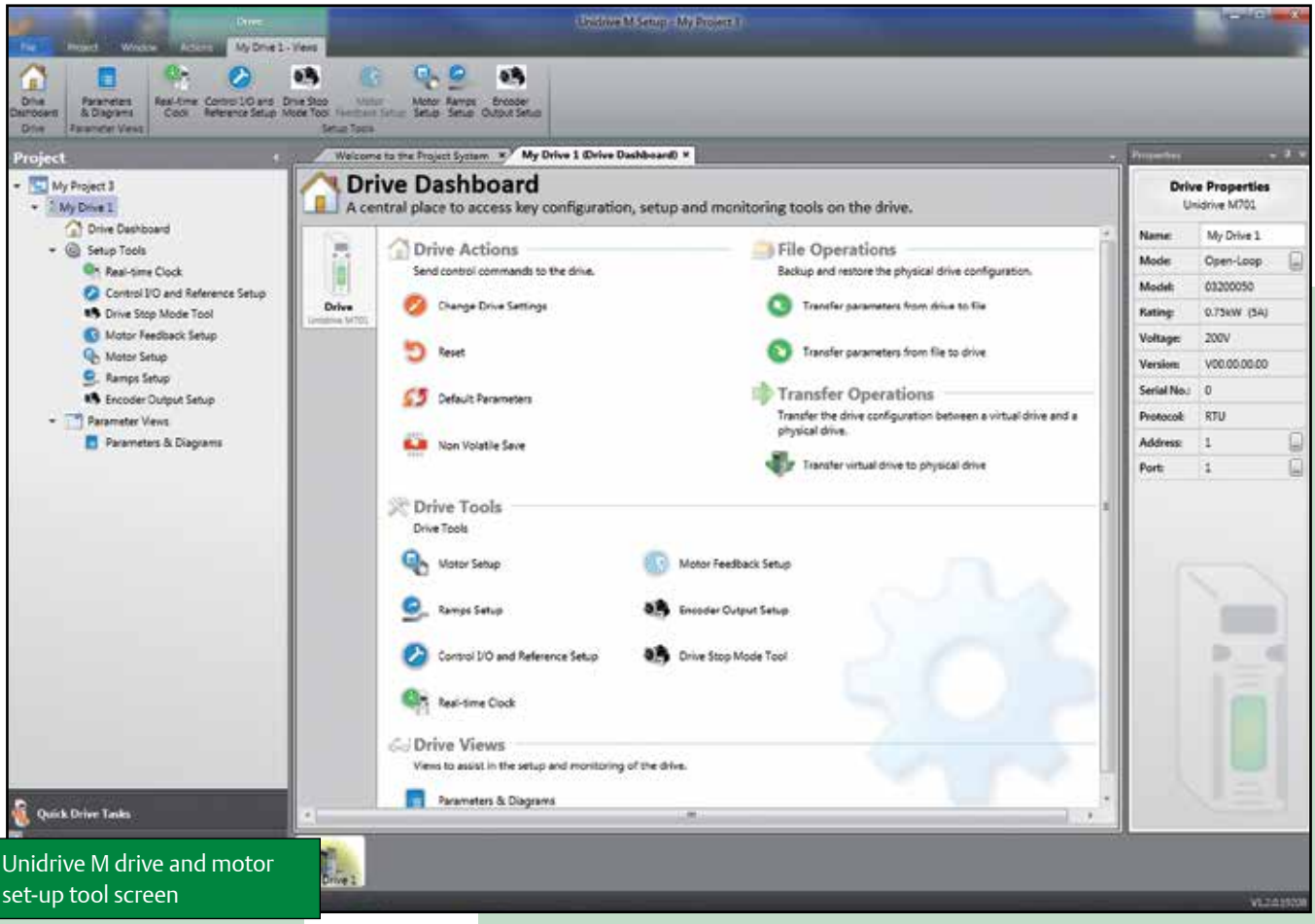
Fast and Easy access for Commissioning, Monitoring and Diagnostics

Unidrive M keypads, memory devices and software tools make it easy to access Unidrive M800's full feature set, allowing users to optimize drive tuning, back-up the configuration set and troubleshoot more quickly.

User interface options

Unidrive M benefits from a number of optional keypad choices to meet your application needs.

Type		Benefit
KI-Keypad: Removable plain text LCD keypad		Plain text, multi-language LCD keypad for in depth parameter and data descriptions for an enhanced user experience.
KI-Keypad RTC: Removable plain text LCD with real-time clock		All the features of the KI-Keypad, but with battery operated real-time clock. This allows accurate time stamping of events, aiding diagnostics.
Remote Keypad		Remote mountable, plain text, multi-language LCD keypad allows flexible mounting on the outside of a panel and meets IP66 (NEMA 4).



Unidrive M drive and motor set-up tool screen

Unidrive M Connect commissioning tool

Based on Control Techniques' 25 years of experience, Unidrive M Connect is our latest drive configuration tool for commissioning, optimizing and monitoring drive/system performance. Its development draws from extensive user research, using human centered design principals to give the ultimate user experience:

- Fast task based commissioning and easy maintenance of the Unidrive M family is simplified via familiar Windows interface
- Intuitive graphical tools enhance and simplify user experience
- For experienced users, dynamic drive logic diagrams and enhanced searchable listings are present
- Drive and motor performance can be optimized with minimal specialized drive knowledge
- Tool is scalable to match application requirements
- Multiple simultaneous communications channels for a more complete overview of the system
- Drive discovery gives the ability to find drives on a network automatically without the user having to specify their addresses

Unidrive M's portable memory devices

Smartcard

The optional Smartcard memory device can be used to back-up parameter sets and basic PLC programs, as well as copying them from one drive to another, including from a Unidrive SP. It also allows:

- Simplified drive maintenance and commissioning
- Quick set-up for sequential build of machines
- Machine upgrades to be stored on a Smartcard and sent to the customer for installation

SD card

Unidrive M800 and M810 use popular SD cards for quick and easy parameter and program storage using the SD Card Adaptor, allowing them to fit in the drive Smartcard slot. SD cards provide a huge memory capability allowing a complete system reload if required, and can be easily pre-programmed on a common PC.

Performance control for every motor

Control Techniques' unique motor control algorithms combined with the latest microprocessor technology ensure that Unidrive M drives offer the highest stability and bandwidth for all industrial motor types. This enables you to maximize machine throughput in every application and with every motor, from standard AC induction motors to dynamic linear motors and from energy saving permanent magnet motors to high performance servo motors.

- Unidrive M800 and M810 can compensate for mechanical load resonance in motors, ensuring optimal performance.
- High bandwidth motor control algorithm for open and closed loop induction, synchronous reluctance and PM servo motors with up to 3,300 Hz current loop bandwidth and 250 Hz speed loop bandwidth.

Motor control options available include:

Control Mode	Control Strategy	Features
Open loop vector or V/Hz induction motor control	Frequency Speed	Open loop motor control for induction motors, providing the easiest configuration. V/Hz can be used in multi-motor systems.
Enhanced open loop Rotor Flux Control for induction motors (RFC-A)	Speed Torque	Vector algorithm utilizing closed loop current control to greatly enhance performance for all induction motor sizes.
New open loop permanent magnet motor control (RFC-S)	Speed Torque Position	Open loop motor control for permanent magnet motors utilizing closed loop current control. This mode offers good dynamic performance and enables more compact and higher efficiency motor technologies to be used. This mode also supports simple positioning without the need for encoder position feedback.
Enhanced closed loop Rotor Flux Control for induction motors (RFC-A)	Speed Torque Position	Dynamic speed or position control of induction motors, supporting a wide range of feedback devices.
Enhanced closed loop permanent magnet/servo motor control (RFC-S)	Speed Torque Position	Closed loop control of high efficiency and servo permanent magnet motors supporting a wide range of feedback devices. This mode also supports the control of Synchronous Reluctance Motors.
Enhanced Active Front End (AFE) Power Quality Convertor	Regenerative	Active Front End (AFE) to return excess braking energy back onto the power line, reducing energy costs instead of dissipating this energy as heat. The AFE provides power factor control for power quality management and greatly reduces unwanted power harmonics.

Packaging application

Unidrive M800 and M810 feature and specification table

Performance	Current loop update: 62 µs
	Heavy Duty peak rating: 200 % (3s)
	Maximum output frequency: 550 Hz
	Switching frequency range: 2, 3, 4, 6, 8, 12, 16 kHz (3 kHz default)
	High performance current controllers
Onboard intelligence	Programmable Logic Control (PLC)
	Advanced Motion Controller
	Real-time tasks
	Digital lock control
Onboard comms	M800: Ethernet (2 switched ports) M810: Ethernet (2 x 2 switched ports)
Mechanical attributes	Tile mounting on sizes 3, 4, 5
	Unidrive SP compatible mechanical footprint either as standard or with conversion plates
	Common DC bus connections on sizes 3, 4, 5, 6
Parameter back-up	Ethernet cloning
	SD card (using SD Card Adaptor)
	Smartcard reader support
	Electronic motor nameplate parameter storage (EnDat, HIPERFACE, BISS encoders)

Feedback	2 x Encoder input and 1 x Simulated encoder output
Onboard I/O	3 x Digital input, 3 x Digital output
	1 x Relay output
Machine safety	2 x Safe Torque Off (STO) terminal
Power and motor control	Stationary autotune for permanent magnet motors
	Mechanical load resonance compensation
	Wide operating range back-up DC supply
	24 V control back-up
Other	Temperature controlled fan operation with user adjustable speed limit
	User replaceable fan(s)
	Conformal coating
	Standby mode (energy saving)

Printing application

Unidrive M800 and M810 ratings and specifications

200/240 Vac ±10%						
Drive	Heavy Duty			Normal Duty		
	Max Continuous Current (A)	Motor Shaft Power (kW)	Motor Shaft Power (HP)	Max Continuous Current (A)	Motor Shaft Power (kW)	Motor Shaft Power (HP)
M8x0-03200050A	5	0.75	1	6.6	1.1	1.5
M8x0-03200066A	6.6	1.1	1.5	8	1.5	2
M8x0-03200080A	8	1.5	2	11	2.2	3
M8x0-03200106A	10.6	2.2	3	12.7	3	3
M8x0-04200137A	13.7	3	3	18	4	5
M8x0-04200185A	18.5	4	5	24	5.5	7.5
M8x0-05200250A	25	5.5	7.5	30	7.5	10
M8x0-06200330A	33	7.5	10	50	11	15
M8x0-06200440A	44	11	15	58	15	20
M8x0-07200610A	61	15	20	75	18.5	25
M8x0-07200750A	75	18.5	25	94	22	30
M8x0-07200830A	83	22	30	117	30	40
M8x0-08201160A	116	30	40	149	37	50
M8x0-08201320A	132	37	50	180	45	60
M8x0-09201760A*	176	45	60	216	55	75
M8x0-09202190A*	219	55	75	266	75	100
M8x0-09201760E	176	45	60	216	55	75
M8x0-09202190E	219	55	75	266	75	100
M8x0-10202830E	283	75	100	325	90	125
M8x0-10203000E	300	90	125	360	110	150

380/480 Vac ±10%						
Drive	Heavy Duty			Normal Duty		
	Max Continuous Current (A)	Motor Shaft Power (kW)	Motor Shaft Power (HP)	Max Continuous Current (A)	Motor Shaft Power (kW)	Motor Shaft Power (HP)
M8x0-03400025A	2.5	0.75	1	3.4	1.1	1.5
M8x0-03400031A	3.1	1.1	1.5	4.5	1.5	2
M8x0-03400045A	4.5	1.5	2	6.2	2.2	3
M8x0-03400062A	6.2	2.2	3	7.7	3	5
M8x0-03400078A	7.8	3	5	10.4	4	5
M8x0-03400100A	10	4	5	12.3	5.5	7.5
M8x0-04400150A	15	5.5	10	18.5	7.5	10
M8x0-04400172A	17.2	7.5	10	24	11	15
M8x0-05400270A	27	11	20	30	15	20
M8x0-05400300A	30	15	20	30	15	20
M8x0-06400350A	35	15	25	38	18.5	25
M8x0-06400420A	42	18.5	30	48	22	30
M8x0-06400470A	47	22	30	63	30	40
M8x0-07400660A	66	30	50	79	37	50
M8x0-07400770A	77	37	60	94	45	60
M8x0-07401000A	100	45	75	112	55	75
M8x0-08401340A	134	55	100	155	75	100
M8x0-08401570A	157	75	125	184	90	125
M8x0-09402000A*	200	90	150	221	110	150
M8x0-09402240A*	224	110	150	266	132	200
M8x0-09402000E	200	90	150	221	110	150
M8x0-09402240E	224	110	150	266	132	200
M8x0-10402700E	270	132	200	320	160	250
M8x0-10403200E	320	160	250	361	200	300

* Future availability

500/575 Vac ±10%						
Drive	Heavy Duty			Normal Duty		
	Max Continuous Current (A)	Motor Shaft Power (kW)	Motor Shaft Power (HP)	Max Continuous Current (A)	Motor Shaft Power (kW)	Motor Shaft Power (HP)
M8x0-05500030A	3	1.5	2	3.9	2.2	3
M8x0-05500040A	4	2.2	3	6.1	4	5
M8x0-05500069A	6.9	4	5	10	5.5	7.5
M8x0-06500100A	10	5.5	7.5	12	7.5	10
M8x0-06500150A	15	7.5	10	17	11	15
M8x0-06500190A	19	11	15	22	15	20
M8x0-06500230A	23	15	20	27	18.5	25
M8x0-06500290A	29	18.5	25	34	22	30
M8x0-06500350A	35	22	30	43	30	40
M8x0-07500440A	44	30	40	53	37	50
M8x0-07500550A	55	37	50	73	45	60
M8x0-08500630A	63	45	60	86	55	75
M8x0-08500860A	86	55	75	108	75	100
M8x0-09501040A*	104	75	100	125	90	125
M8x0-09501310A*	131	90	125	150	110	150
M8x0-09501040E	104	75	100	125	90	125
M8x0-09501310E	131	90	125	150	110	150
M8x0-10501520E	152	110	150	200	130	200
M8x0-10501900E	190	132	200	200	150	200

500/690 Vac ±10%						
Drive	Heavy Duty			Normal Duty		
	Max Continuous Current (A)	Motor Shaft Power (kW)	Motor Shaft Power (HP)	Max Continuous Current (A)	Motor Shaft Power (kW)	Motor Shaft Power (HP)
M8x0-07600190A	19	15	20	23	18.5	25
M8x0-07600240A	24	18.5	25	30	22	30
M8x0-07600290A	29	22	30	36	30	40
M8x0-07600380A	38	30	40	46	37	50
M8x0-07600440A	44	37	50	52	45	60
M8x0-07600540A	54	45	60	73	55	75
M8x0-08600630A	63	55	75	86	75	100
M8x0-08600860A	86	75	100	108	90	125
M8x0-09601040A*	104	90	125	125	110	150
M8x0-09601310A*	131	110	150	150	132	175
M8x0-09601040E	104	90	125	125	110	150
M8x0-09601310E	131	110	150	155	132	175
M8x0-10601500E	150	132	175	172	160	200
M8x0-10601780E	178	160	200	197	185	250

* Future availability

Heavy Duty

Suitable for demanding applications, current overload of 200% is available for dynamic loads.

Normal Duty

Suitable for most applications, with a current overload capacity of 110%.

For a full explanation of the drive order code, refer to page 27.

Unidrive M800 and M810 ratings and specifications

Environmental safety and electrical conformance

- IP20 / NEMA1 / UL TYPE 1*
  *UL open class as standard, additional kit needed to achieve Type 1
- IP65 / NEMA4 / UL TYPE 12 rating is achieved on the rear of the drive when through panel mounted
- Ambient temperature -20 °C to 40 °C as standard. Up to 55 °C with derating
- Humidity 95 % maximum (non-condensing) at 40 °C
- Altitude: 0 to 3000m, derate 1 % per 100 m between 1000 m and 3000 m
- Random Vibration: Tested in accordance with IEC 60068-2-64
- Mechanical Shock Tested in accordance with IEC 60068-2-29
- Storage temperature -40 °C to 70 °C
- Electromagnetic Immunity complies with EN 61800-3 and EN 61000-6-2
- With onboard EMC filter, complies with EN 61800-3 (2nd environment)
- EN 61000-6-3 and EN 61000-6-4 with optional footprint EMC filter
- IEC 60146-1-1 Supply conditions
- IEC 61800-5-1 (Electrical Safety)
- IEC 61131-2 I/O
- Safe Torque Off, independently assessed by TÜV to IEC 61800-5-2 SIL 3 and EN ISO 13849-1 PL
- UL 508C (Electrical Safety)

Optional media and accessories

Description	Order code
SD Card Adaptor	
Smartcard (64 kB)	2214-0010

Internal brake resistor

Frame size	Order code
3	1220-2752
4 & 5	1299-0003

DC bus paralleling kit

Frame size	Order code
3	3470-0048
4	3470-0061
5	3470-0068
6	3470-0063
6 (connect to frame 3,4 & 5)	3470-0111

Through hole IP65 kit

Frame size	Order code
3	3470-0053
4	3470-0056
5	3470-0067
6	3470-0055
7	3470-0079
8	3470-0083
9E & 10	3470-0105
10 Inverter	3470-0108
10 Rectifier	3470-0106

Tile mount kit

Frame size	Order code
3	3470-0049
4	3470-0060
5	3470-0073

UL Type 1 Conduit kit

Frame size	Order code
3 & 4	6521-0071
5	3470-0069
6	3470-0059
7	3470-0080
8	6500-0106
9E & 10	3470-0115

Retrofit brackets

To allow Unidrive M drives to be fitted in existing Unidrive SP surface mount installations.

Frame size	Order code
4	3470-0062
5	3470-0066
6	3470-0074
7	3470-0078
8	3470-0087
9E & 10	3470-0118

Cable grommet kit

Frame size	Order code
7	3470-0086
8 - Single cable	3470-0089
8 - Dual cable	3470-0090
9E & 10	3470-0107

General kit items

Item	Order code
Keypad blanking cover (10 pieces in pack)	3470-0058
Frame size 3 & 4 power connector split kit	3470-0064
Frame 3 through hole multi-axis kit **	3470-0065
I/O commissioning extender adaptor	3000-0009

** To allow multiple drives to be through hole mounted with no space between them.

Optional external EMC filters

Unidrive M built-in EMC filter complies with EN 61800-3. External EMC filters are required for compliance with EN 61000-6-4.

Frame size	Voltage	Order code
3	200 V	4200-3230
	400 V	4200-3480
4	200 V	4200-0272
	400 V	4200-0252
5	200 V	4200-0312
	400 V	4200-0402
	575 V	4200-0122
6	200 V	4200-2300
	400 V	4200-4800
	575 V	4200-3690
7	200 V & 400 V	4200-1132
	575 V & 690 V	4200-0672
8	200 V & 400 V	4200-1972
	575 V & 690 V	4200-1662
9	200 V & 400 V	4200-3021
	575 V & 690 V	4200-1660
9E & 10	200 V & 400 V	4200-4460
	575 V & 690 V	4200-2210

For a full list of patents and patent applications, visit www.controltechniques.com/patents.

Dimensions, weight and frame size ratings

SINGLE DRIVES

Frame size		3	4	5	6	7	8	
Dimensions (H x W x D)	mm	382 x 83 x 200	391 x 124 x 200	M200 to M400 391 x 143 x 192 M600 to M800 391 x 143 x 200	M200 to M400 391 x 210 x 221 M600 to M800 391 x 210 x 227	557 x 270 x 280	803 x 310 x 290	
	in	15.0 x 3.3 x 7.9	15.4 x 4.9 x 7.9	M200 to M400 15.4 x 5.6 x 7.6 M600 to M800 15.4 x 5.6 x 7.6	M200 to M400 15.4 x 8.3 x 8.7 M600 to M800 15.4 x 8.3 x 8.9	21.9 x 10.6 x 11.0	31.6 x 12.2 x 11.4	
Weight	kg (lb)	4.5 (9.9) Max	6.5 (14.3)	7.4 (16.3)	14 (30.9)	28 (61.7)	52 (114.6)	
Line Choke	Internal	•	•	•	•	•	•	
	External							
	@ 200 V	0.75 kW - 2.2 kW (1 hp - 3 hp)	3 kW - 4 kW (3 hp - 5 hp)	5.5 kW (7.5 hp)	7.5 kW - 11 kW (10 hp - 15 hp)	15 kW - 22 kW (20 hp - 30 hp)	30 kW - 37 kW (40 hp - 50 hp)	
	@ 400 V	0.75 kW - 4 kW (1 hp - 5 hp)	5.5 kW - 7.5 kW (10 hp)	11 kW - 15 kW (20 hp - 25 hp)	18.5 kW - 22 kW (30 hp)	30 kW - 45 kW (50 hp - 75 hp)	55 kW - 75 kW (100 hp - 125 hp)	
	@ 575 V			1.5 kW - 4 kW (2 hp - 5 hp)	5.5 kW - 22 kW (7.5 hp - 30 hp)	30 kW - 37 kW (40 hp - 50 hp)	45 kW - 55 kW (60 hp - 75 hp)	
	@ 690 V					15 kW - 45 kW (20 hp - 60 hp)	55 kW - 75 kW (75 hp - 100 hp)	

All dimensions include mounting brackets except for the DIN rail alternative for frames 1 and 2.

MODULAR DRIVES

INVERTER & RECTIFIER

	9A*	9E	10	11*	9	10	11*
	1108 x 310 x 290	1069 x 310 x 288	1069 x 310 x 288	1410 x 310 x 310	1069 x 310 x 289	1069 x 310 x 289	1410 x 310 x 310
	43.6 x 12.2 x 11.4	42.1 x 12.2 x 11.3	42.1 x 12.2 x 11.3	55.5 x 12.2 x 12.2	42.1 x 12.2 x 11.4	42.1 x 12.2 x 11.4	55.5 x 12.2 x 12.2
		46 (101.4)	46 (101.4)				
	•						
		•	•	•	•	•	•
	45 kW - 55 kW (60 hp - 75 hp)	45 kW - 55 kW (60 hp - 75 hp)	75 kW - 90 kW (100 hp - 125 hp)	N/A	45 kW - 55 kW (60 hp - 75 hp)	75 kW - 90 kW (100 hp - 125 hp)	N/A
	90 kW - 110 kW (150 hp)	90 kW - 110 kW (150 hp)	132 kW - 160 kW (200 hp - 250 hp)	185 kW - 250 kW (300 hp - 400 hp)	90 kW - 110 kW (150hp)	132 kW - 160 kW (200 hp - 250 hp)	185 kW - 250 kW (300 hp - 400 hp)
	75 kW - 90 kW (100 hp - 125 hp)	75 kW - 90 kW (100 hp - 125 hp)	110 kW - 132 kW (150 hp - 200 hp)	150 kW - 225 kW (200 hp - 300 hp)	75 kW - 90 kW (100 hp - 125 hp)	110 kW - 132 kW (150 hp - 200 hp)	150 kW - 225 kW (200 hp - 300 hp)
	90 kW - 110 kW (125 hp - 150 hp)	90 kW - 110 kW (125 hp - 150 hp)	132 kW - 160 kW (175 hp - 200 hp)	185 kW - 250 kW (250 hp - 300 hp)	90 kW - 110 kW (125 hp - 150 hp)	132 kW - 160 kW (175 hp - 200 hp)	185 kW - 250 kW (250 hp - 300 hp)

*Future availability

Modular ratings up to 2.8 MW (4,200 hp) through parallel connected inverters.
Dimensions include mounting brackets.

MODULAR DRIVES

INVERTER

RECTIFIER

6 pulse

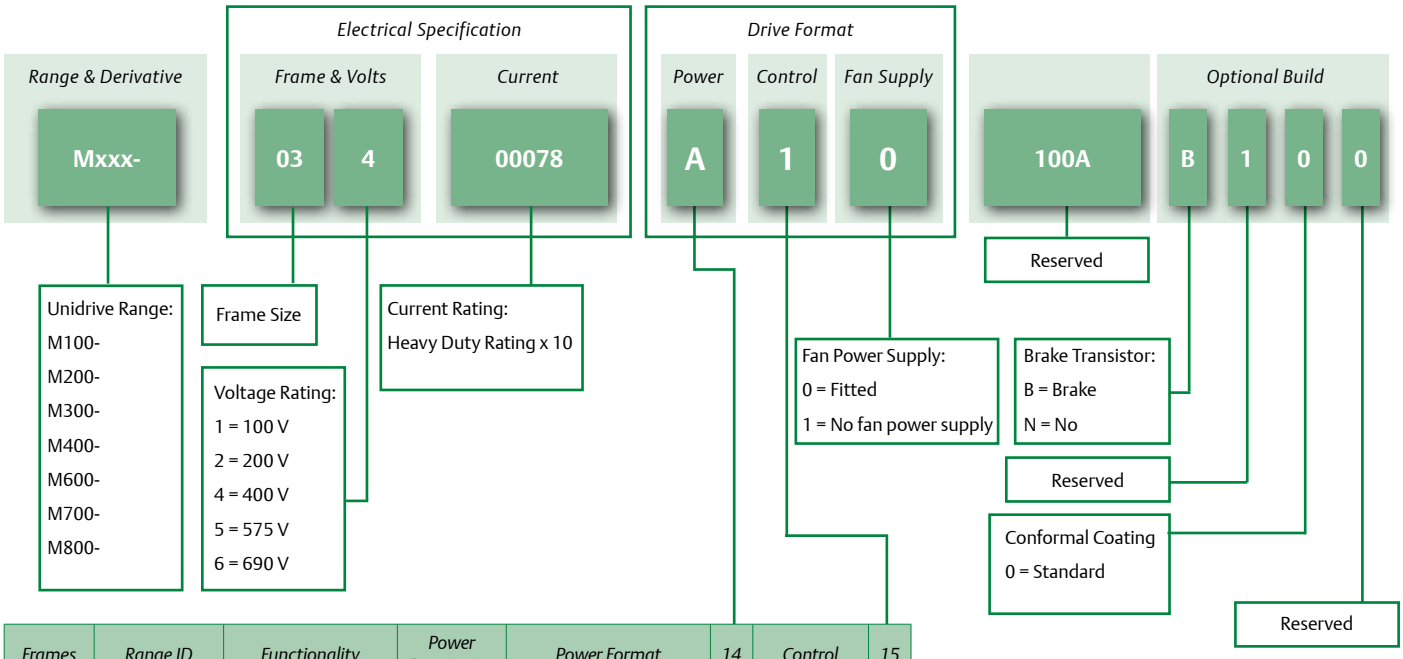
12 pulse

Frame size		9	10	11*	10	11*	11*
Dimensions (H x W x D)	mm	773 x 310 x 290	773 x 310 x 290	880 x 310 x 310	355 x 310 x 290	570 x 310 x 310	570 x 310 x 310
	in	30.4 x 12.2 x 11.4	30.4 x 12.2 x 11.4	34.7 x 12.2 x 12.2	15.8 x 12.2 x 11.4	22.4 x 12.2 x 12.2	22.4 x 12.2 x 12.2
Weight	kg (lb)						
Line Choke	Internal						
	External				•	•	•
Max Continuous Heavy Duty kW Rating / A Rating	@ 200 V	45 kW - 55 kW (60 hp - 75 hp)	75 kW - 90 kW (100 hp - 125 hp)	N/A	410 A	N/A	410 A
	@ 400 V	90 kW - 110 kW (150hp)	132 kW - 160 kW (200 hp - 250 hp)	185 kW - 250 kW (300 hp - 400 hp)	452 A	681 A	2 x 415 A
	@ 575 V	75 kW - 90 kW (100 hp - 125 hp)	110 kW - 132 kW (150 hp - 200 hp)	150 kW - 225 kW (200 hp - 300 hp)	248 A	485 A	2 x 398 A
	@ 690 V	90 kW - 110 kW (125 hp - 150 hp)	132 kW - 160 kW (175 hp - 200 hp)	185 kW - 250 kW (250 hp - 300 hp)			

Modular ratings up to 2.8 MW (4,200 hp) through parallel connected inverters.
Dimensions include mounting brackets.

*Future availability

Unidrive M Range - Identification



Frames	*Range ID*	*Functionality*	*Power Description*	*Power Format*	*14*	*Control*	*15*
03 to 09	Single drives Mxxx-	No paralleling. Control & fan power supply always fitted	AC to AC	**Internal Choke** 6P Rectifier + Inverter	A	Standard	1
09 to 11	Single drives Mxxx-	No paralleling. Control & fan power supply always fitted	AC to AC	**External Choke** (order separately) 6P Rectifier + Inverter	E	Standard	1
	Modular drives M000- (Unassigned power stage with no control fitted)	Can be paralleled. With or without fan power supply	DC to AC	12P Rectifier + Inverter	T	Unassigned	U
				18P Rectifier + Inverter	N	Master	M
				Inverter	D	Follower	F

Control Module Range for Unassigned Modular Drives
Mxxx-STANDARD011100A0100
Mxxx-MASTER00011100A0100
M000-FOLLOWER011100A0100

Unidrive M Rectifier Range - Part Number

Supply Voltage	*Power Supply*	*Frame*	*DC Output Current*	*Item Number*
200 V	6 Pulse	10	410 A	RECT-10204100A10100A0100
400 V	6 Pulse	10	452 A	RECT-10404520A10100A0100
575 V	6 Pulse	10	243 A	RECT-10502430A10100A0100
690 V	6 Pulse	10	248 A	RECT-10602480A10100A0100

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